

Evolution of Static & Dynamic UPS



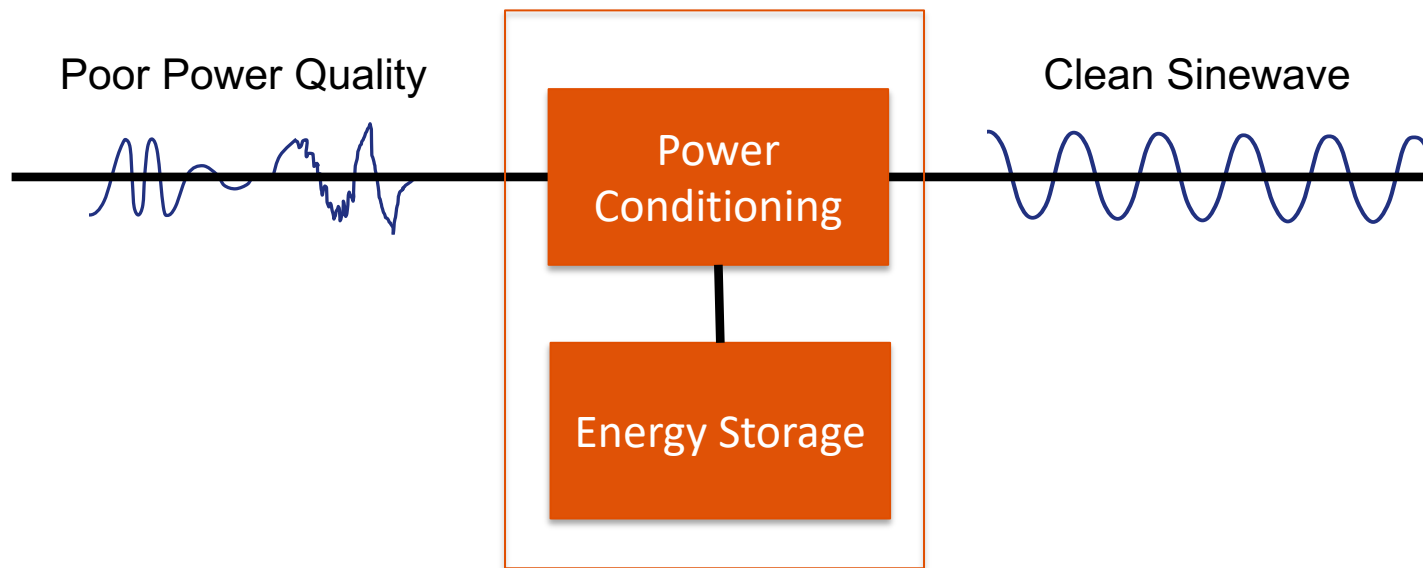
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Introduction to UPS Technology

UPS Basics

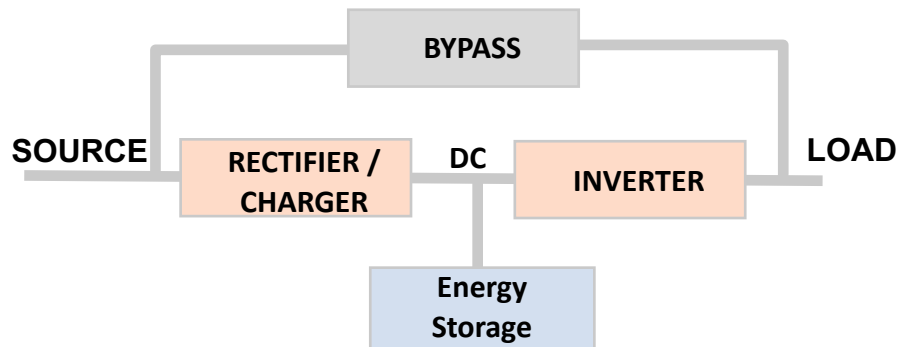
An Uninterruptible Power Supply has two primary functions:

- (1) Provide clean conditioned power within an accepted load tolerance regardless of input power quality
- (2) Protect against total input failure ensuring a clean uninterrupted transfer of power to the UPS energy store.



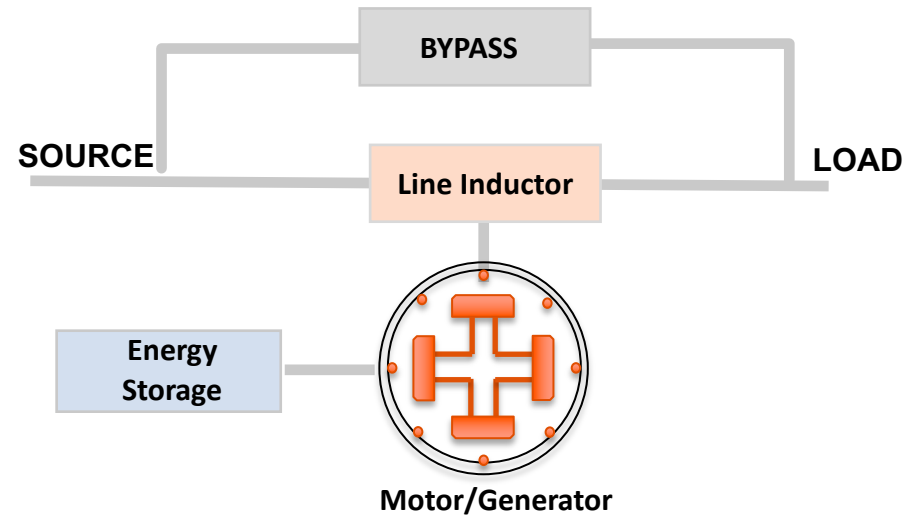
Introduction to Static & Dynamic (or Rotary) UPS

Static UPS System



- Double conversion (VFI) typical
- Available “Off the shelf” as a component within the critical power system
- Transformer vs Transformer-less
- Paralleling of transistors for increased power output; well suited for applications < 1000kVA
- Advancements in both rectifier and inverter power electronics.
- Eco/bypass mode vs Online.

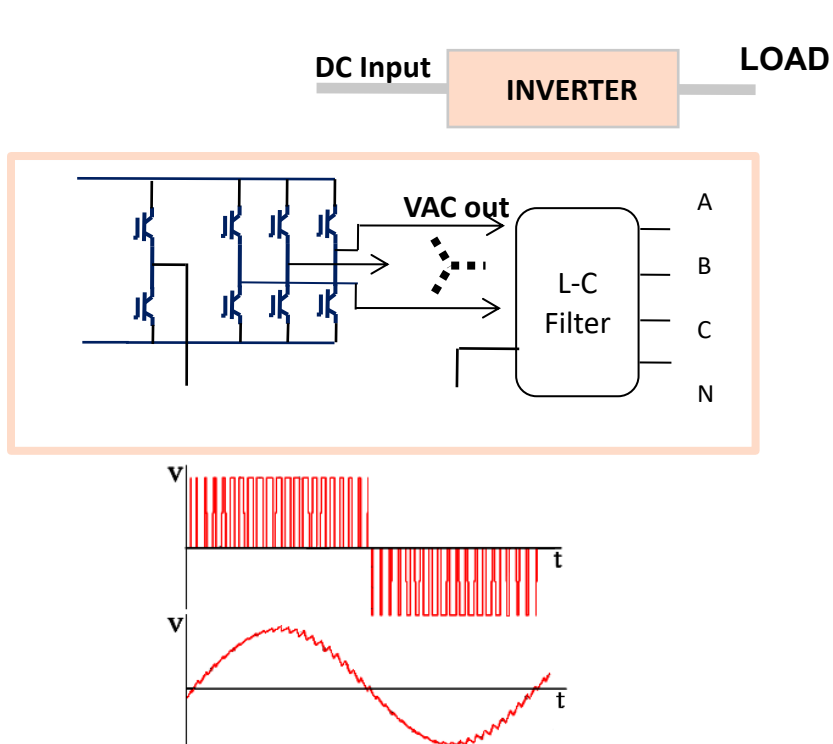
Dynamic UPS System



- Parallel Online (VI)
- Available custom built to order as an integrated system solution
- Well suited for applications > 1000kVA
- Advancements in integration and operational design of synchronous M/G and energy storage.
- Engine coupled Dynamic UPS vs electrically connected generator

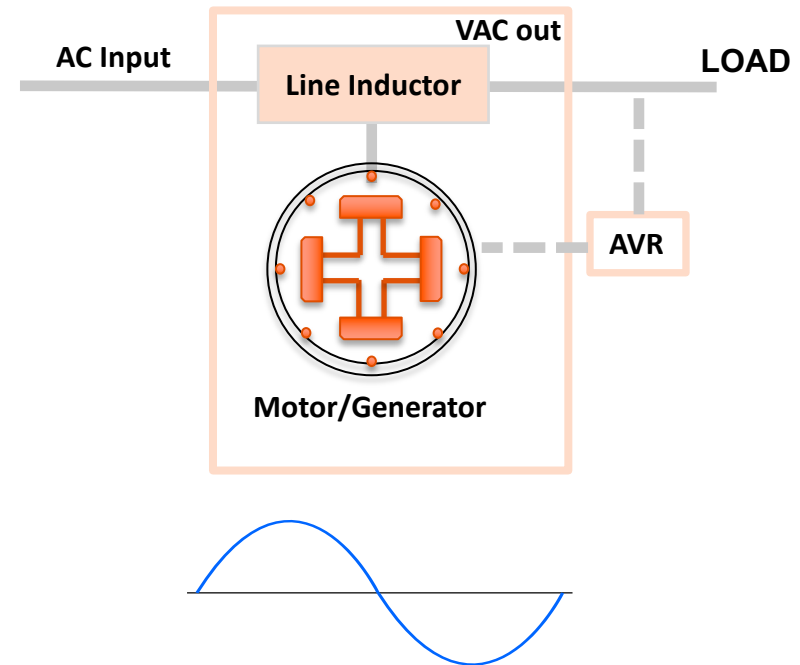
UPS Technologies: Power Conditioning

Static UPS System



- Pulse Width Modulation to re-create sinusoidal signal.
- LC filter to suppress harmonics generated from inverter.

Dynamic UPS System



- Regulated power provided by modern synchronous M/G.
- No harmonics produced. Line Inductor isolates load and utility harmonic propagation.

UPS Technologies: Energy Store

- Lead Acid Batteries
 - VRLA
 - Flooded
 - 2.0v per cell
 - 1, 2, 3, 4, 6 and soon 8 cells per container
 - Containers called jars or blocks
- Flywheels
 - High speed
 - Low speed



UPS Technologies: Energy Store Con't



Battery (Chemical)

- High demand energy resource in transportation, consumer electronics, and bldg. infrastructure markets.
- Well suited for minutes of autonomy applications
- Duty cycle and recharge improvements
- Well suited for small power applications



Battery (Kinetic)

- Value engineered to bridge to an alternate long term energy source.
- 25+ year design life
- Nearly infinite duty cycle
- NFPA855 / UL9540A not applicable.
- 5.5ft x 14ft for 2.88MW; high power density
- MTBF / MTTR: 376.6k hrs / 48hrs (for just flywheel)

Typical Applications

MANUFACTURING

SEMICONDUCTOR

DATA CENTER

FINANCE

OIL & GAS

TRANSPORTATION

HEALTHCARE

PHARMACEUTICALS

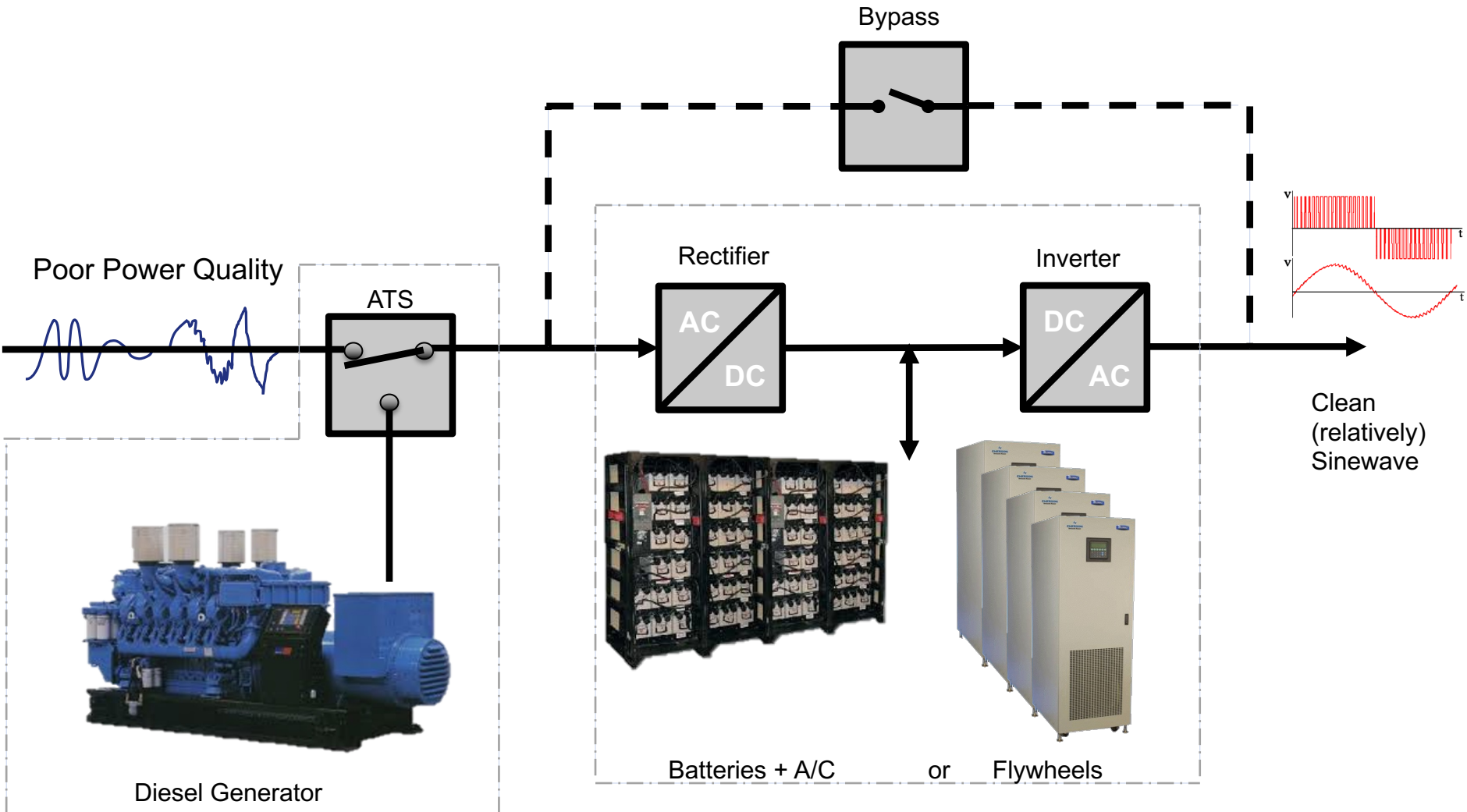
TELECOMMUNICATIONS

INFRASTRUCTURE

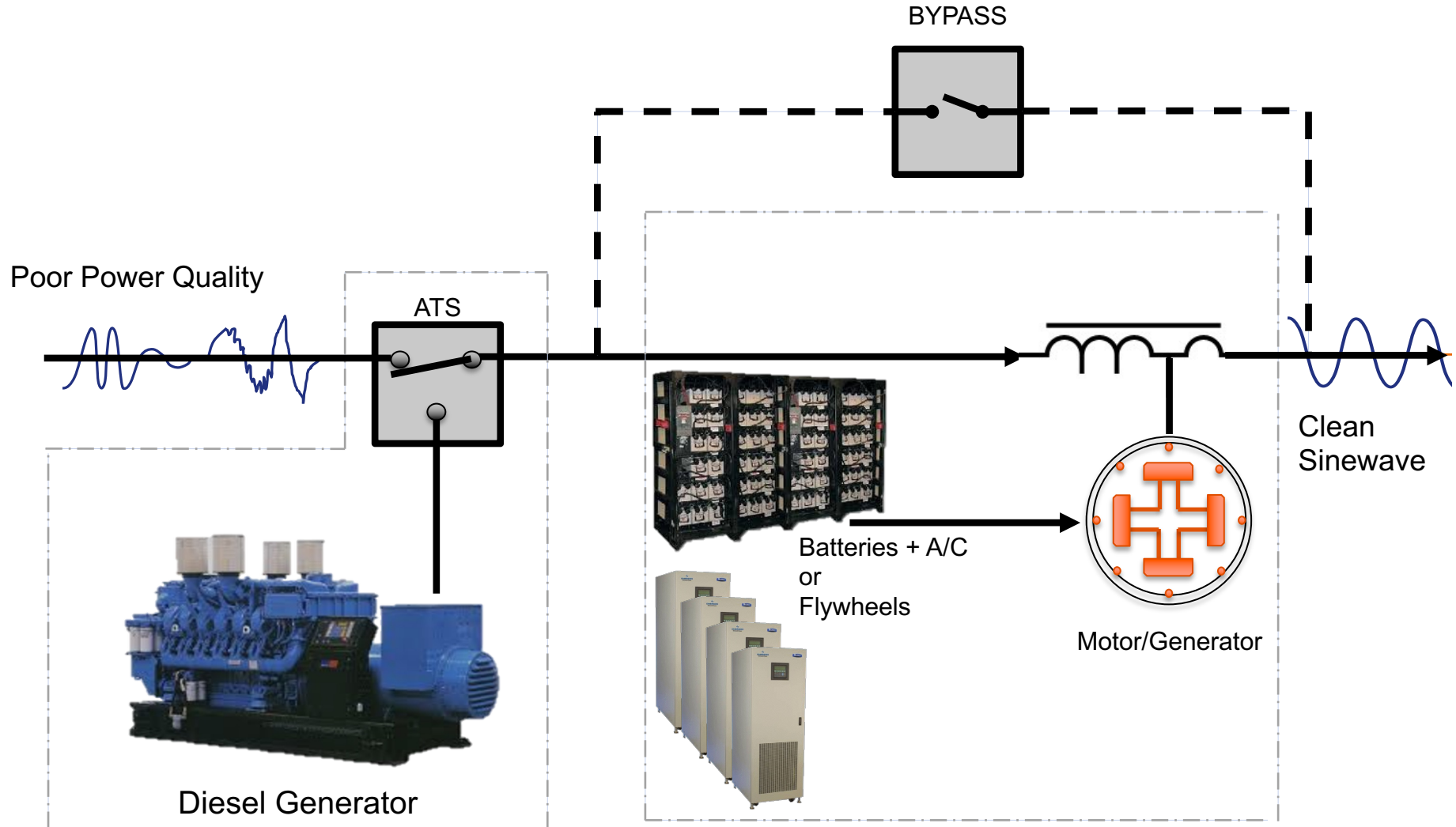
GOVERNMENT

SECURITY

Adding Stand-by Power Infrastructure to Static UPS

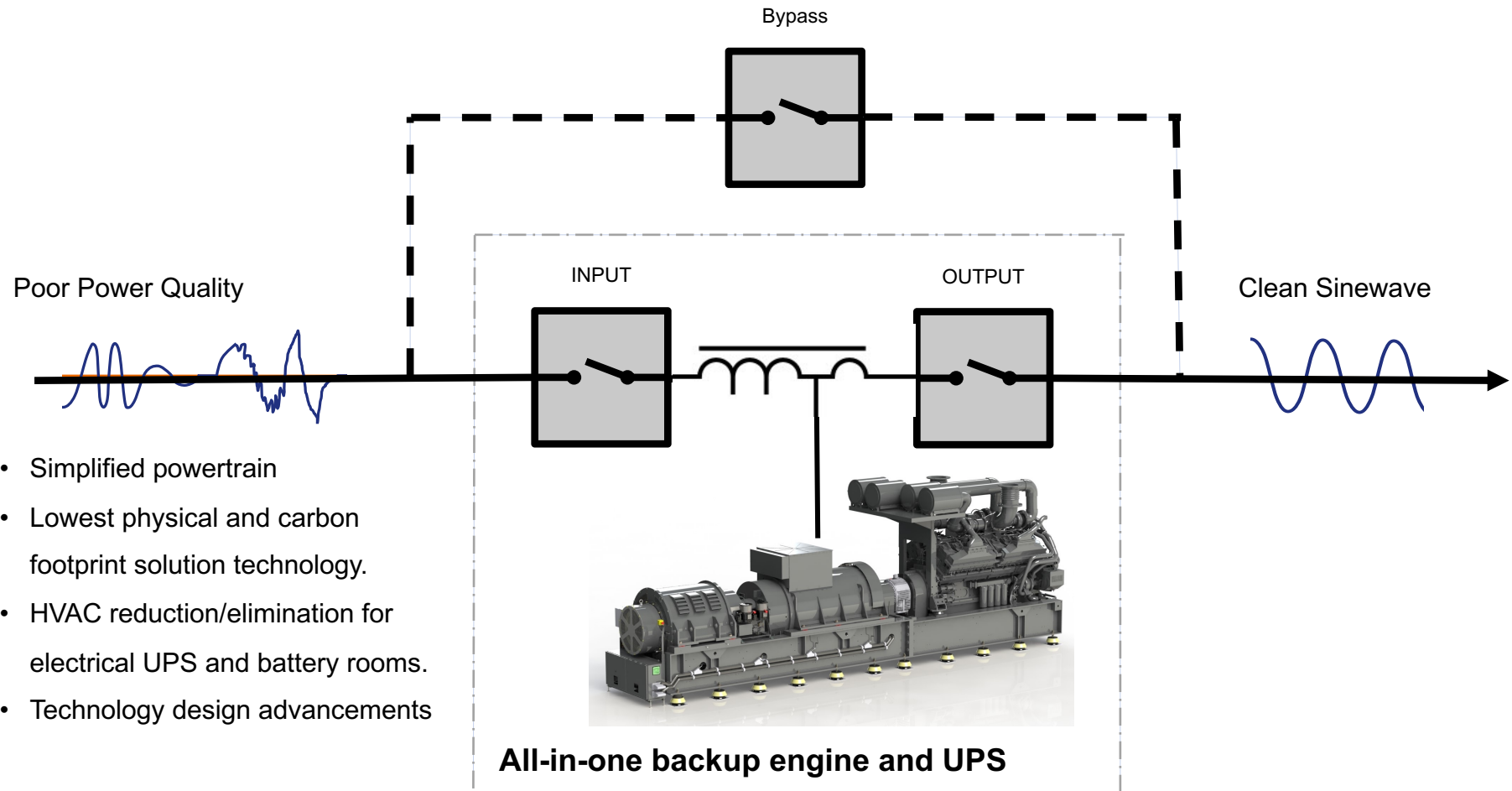


Adding Stand-by Power Infrastructure to Dynamic UPS

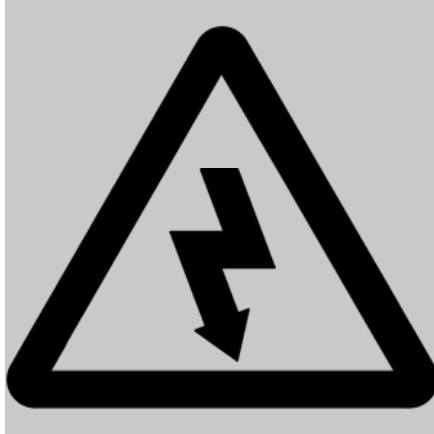


Adding Stand-by Power Infrastructure to Dynamic UPS

DRUPS or (Diesel Rotary UPS), also known as CPS (Continuous Power System)



Operational Voltage Capabilities



Low Voltage

400 – 600V

**3 ph. 3 wire
3 ph. 4 wire**

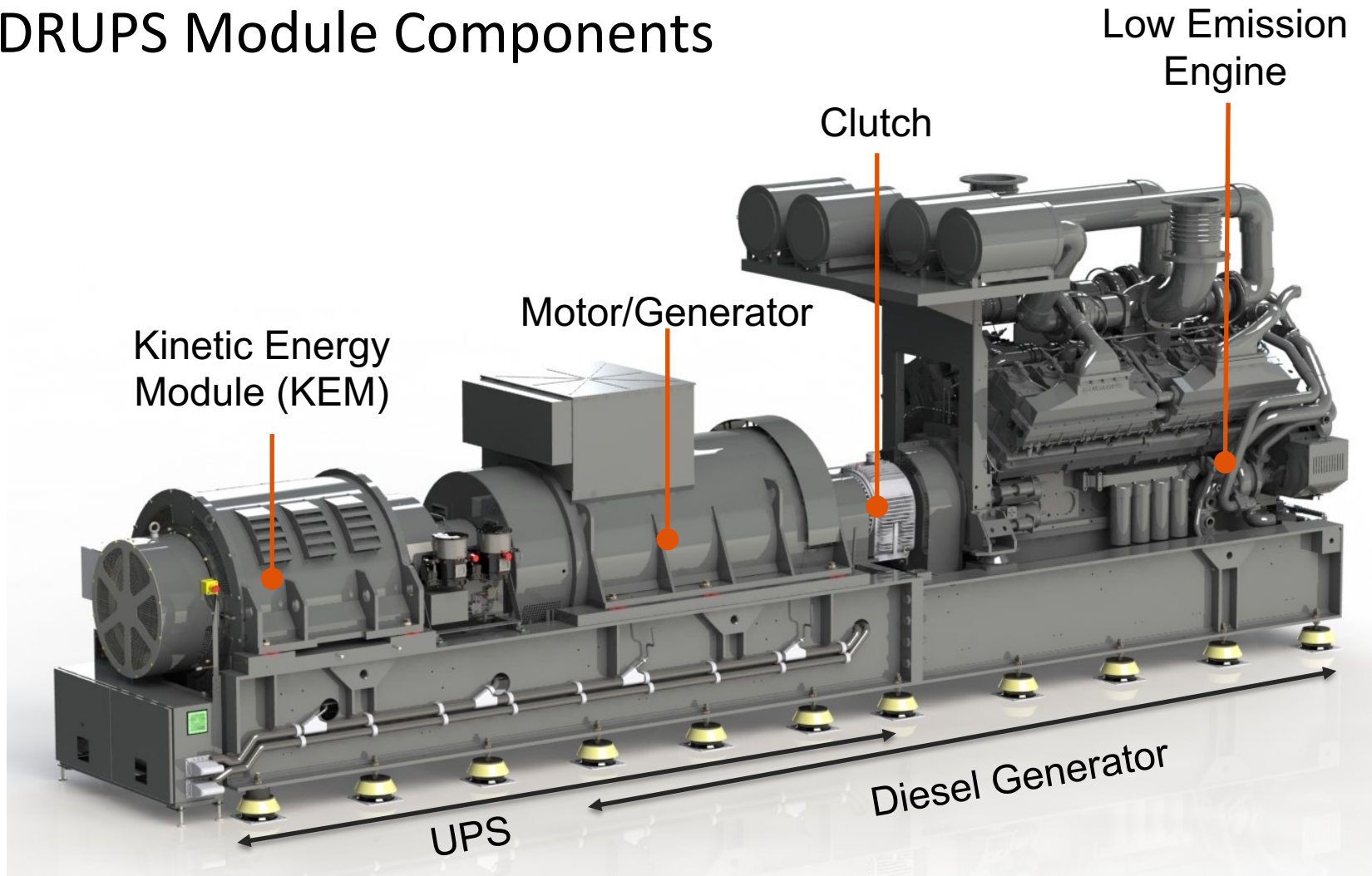


Medium Voltage

5 – 35kV

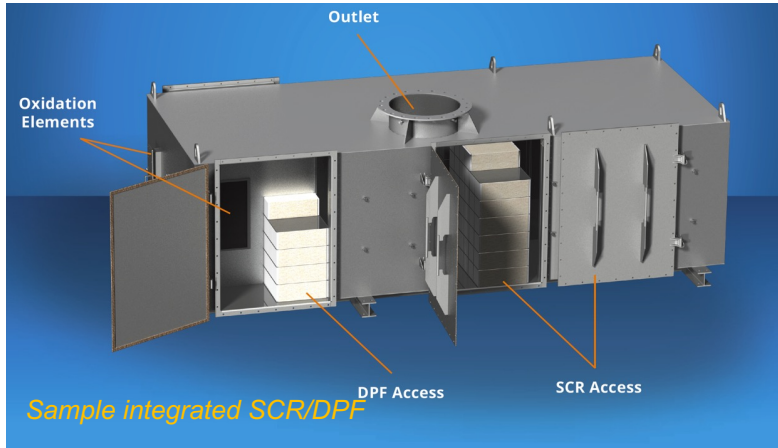
**3 ph. 3 wire
3 ph. 4 wire**

DRUPS Module Components



Model Ref: *PowerPRO*2700 (2700kVA)

Engine after treatment – Meeting EPA Tier IV final



Engine Cycle Data

| Load | Speed | Power | Exhaust Flow | Exhaust Temp. | Fuel Cons. | NO _x | CO | NMNEHC | PM ₁₀ | O ₂ | H ₂ O |
|------|-------|-------|--------------|---------------|------------|-----------------|----------|----------|------------------|----------------|------------------|
| % | | bhp | acfm (cfm) | ° F | | g/bhp-hr | g/bhp-hr | g/bhp-hr | g/bhp-hr | % | % |
| 100 | Rated | 2,922 | 15,385 | 900 | | 4.8 | 2.6 | 0.14 | 0.15 | 10 | 12.5 |

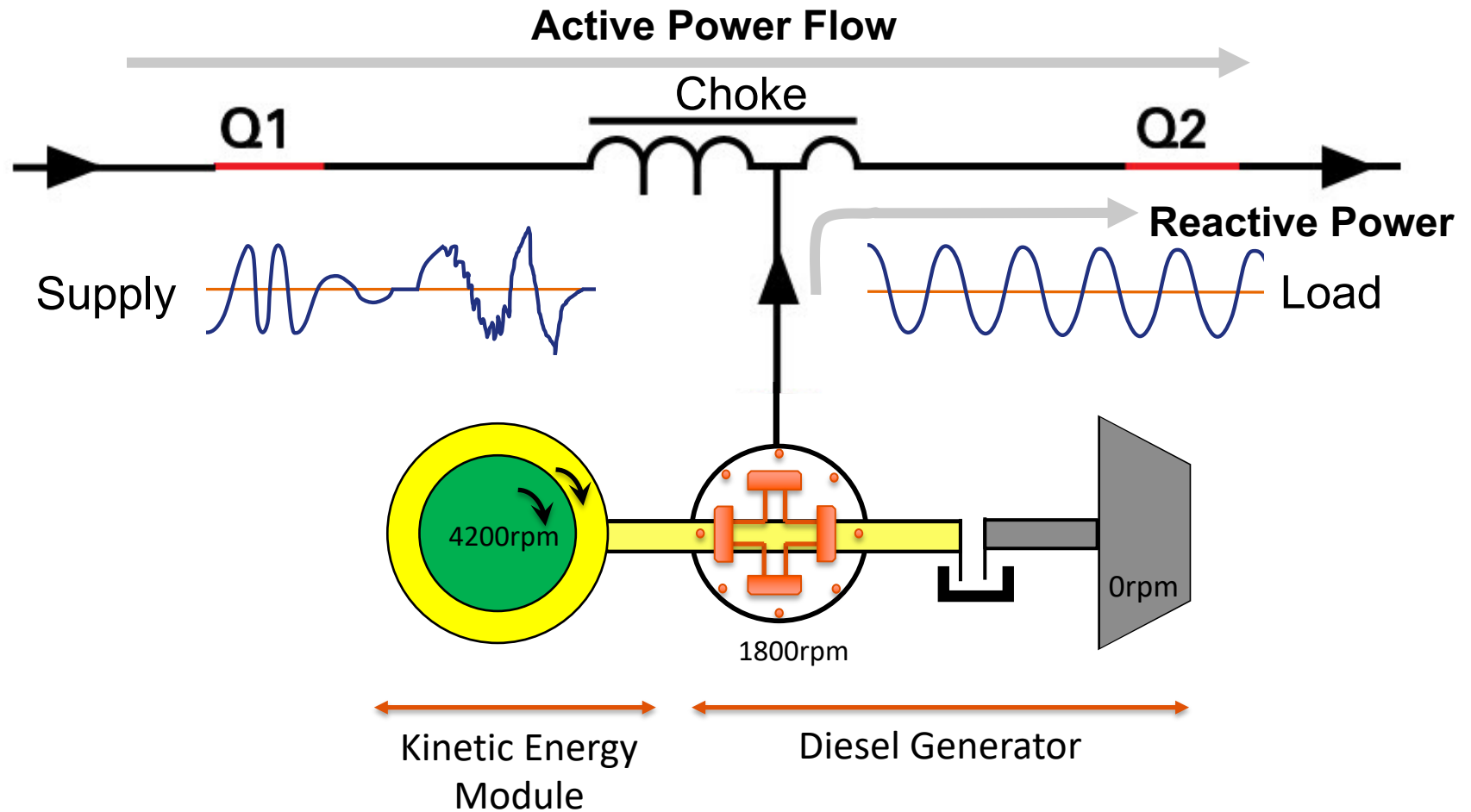
Emission Data (100% Load)

| Emission | Raw Engine Emissions | | | | | | Target Outlet Emissions | | | | | | Calculated Reduction |
|-------------------|----------------------|---------|----------------------------|-------|---------|----------|-------------------------|---------|----------------------------|-------|---------|----------|----------------------|
| | g/bhp-hr | tons/yr | ppmvd @ 15% O ₂ | ppmvd | g/kW-hr | lb/MW-hr | g/bhp-hr | tons/yr | ppmvd @ 15% O ₂ | ppmvd | g/kW-hr | lb/MW-hr | |
| NO _x * | 4.8 | 15.46 | 447 | 826 | 6.437 | 14.19 | 0.5 | 1.61 | 47 | 86 | 0.671 | 1.48 | 89.6% |
| CO | 2.6 | 8.37 | 398 | 735 | 3.487 | 7.69 | 2.6 | 8.37 | 398 | 735 | 3.487 | 7.69 | |
| NMNEHC** | 0.14 | 0.45 | 37 | 69 | 0.188 | 0.41 | 0.14 | 0.45 | 37 | 69 | 0.188 | 0.41 | |
| PM ₁₀ | 0.15 | 0.48 | 54 | 99 | 0.201 | 0.44 | 0.02 | 0.06 | 7 | 13 | 0.027 | 0.06 | 86.7% |

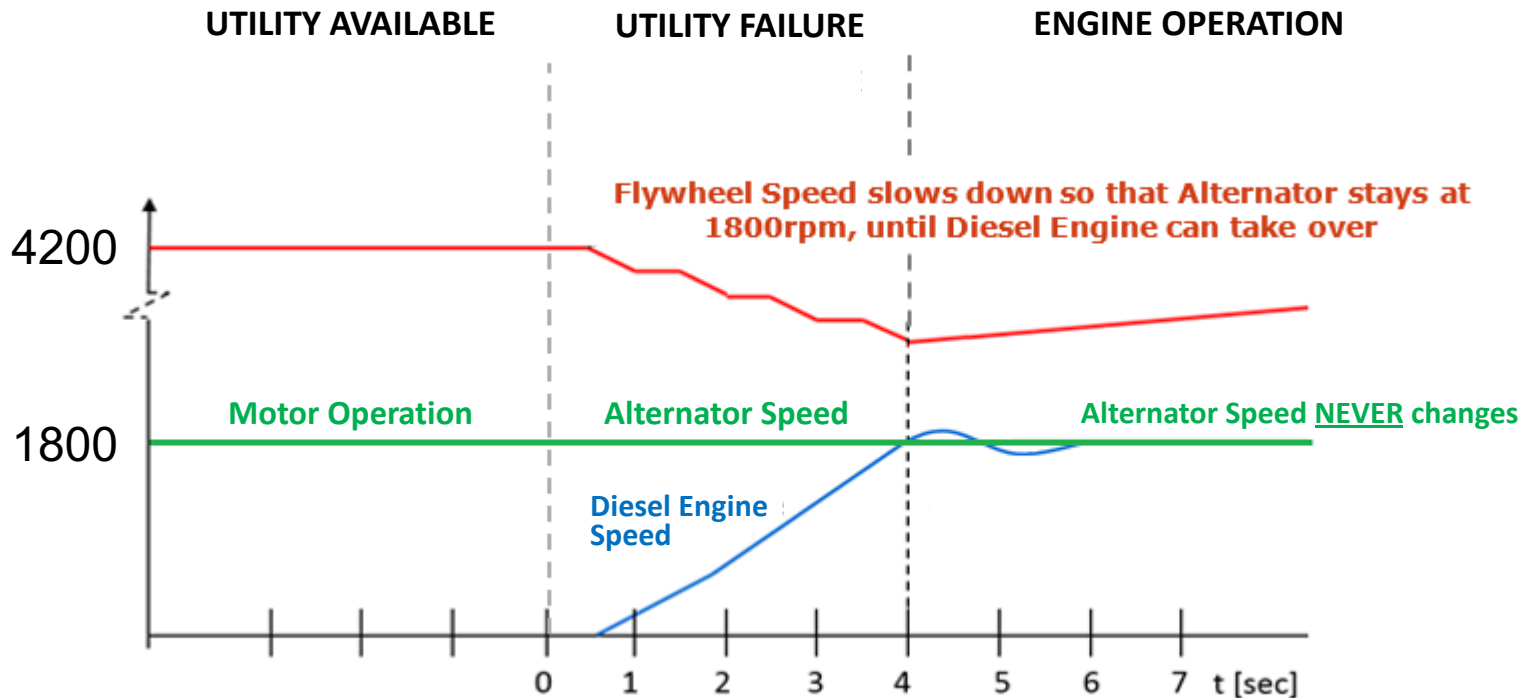
Sample GHG emission reduction data

Dynamic UPS (DRUPS) Operational Review

Power Conditioning Mode



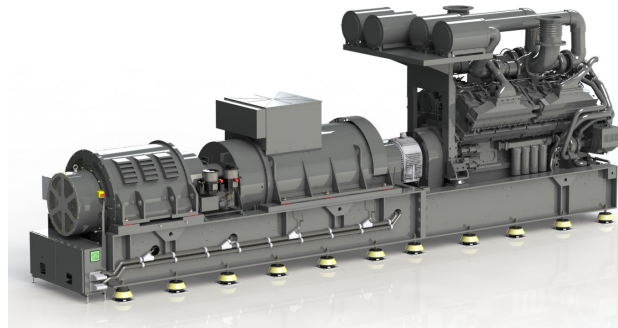
Seamless Transfer to Stand-by Engine



Modern DRUPS Design Advancements

Example SYSTEM Efficiency (100% Load @2MW)

100%



97%



100%



Battery
Inc. in UPS Losses



UPS
60kW (97%)



Air Conditioning
239000BTU/hr = 69.7kW

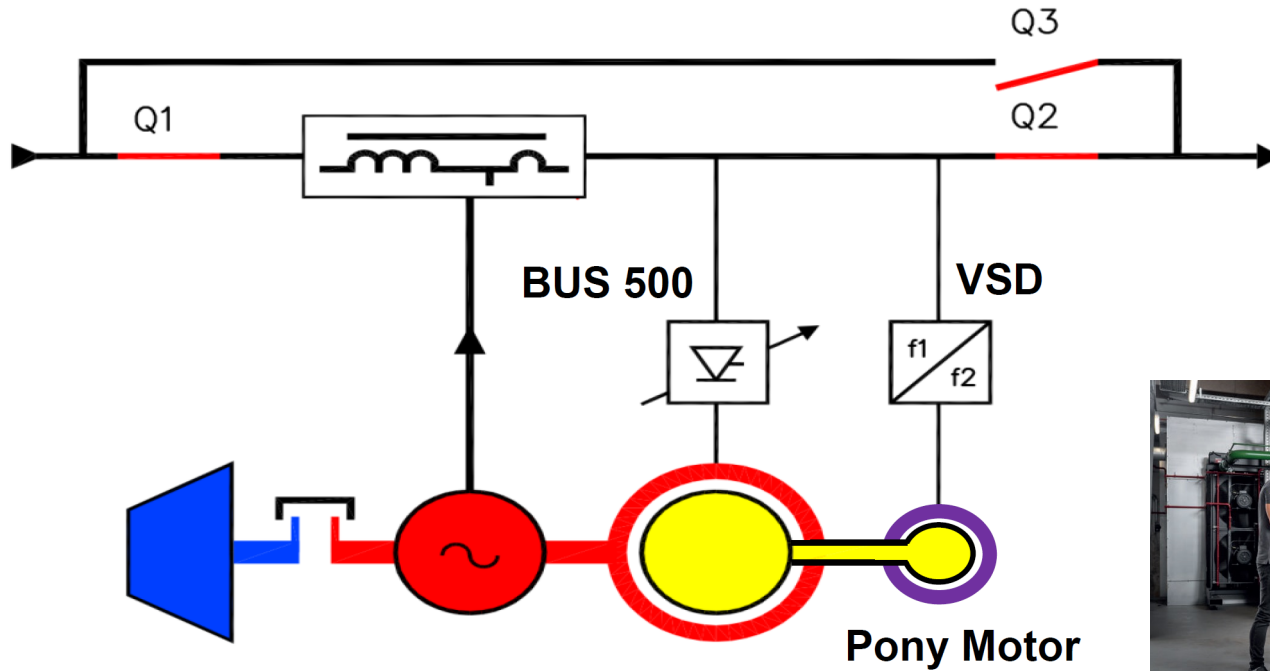


Diesel Genset
~5kW

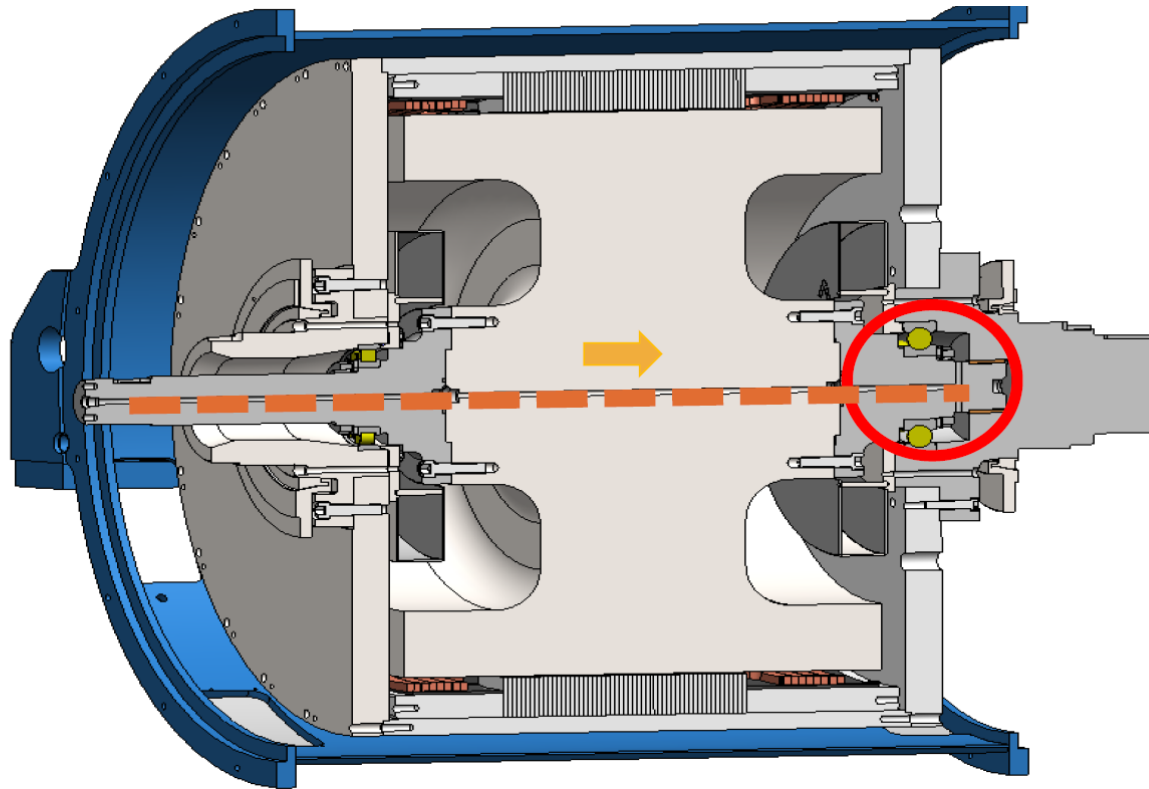
93.2%



Efficiency Improvements with DRUPS



Kinetic Energy - Advancements in ventilation design



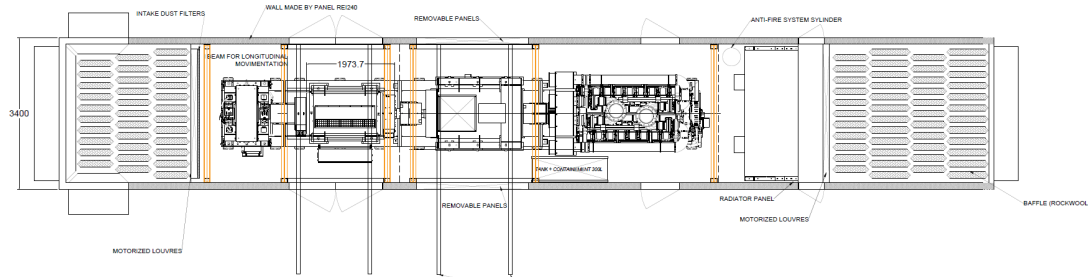


PowerPRO2700

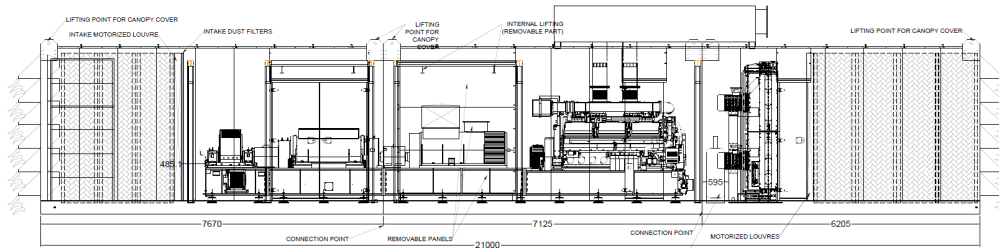


No space indoor?

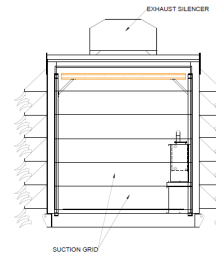
Example 2.5MW Power Block (70ft x 12ft), Smaller options Available



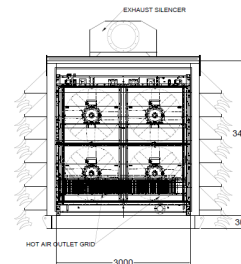
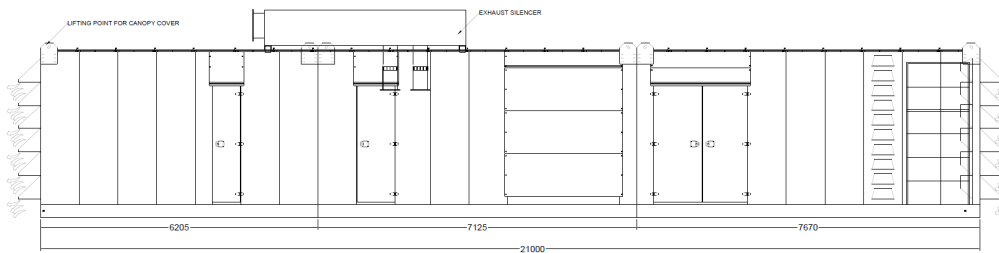
DRUPS CONTAINER - PLAN VIEW
N.T.S



DRUPS CONTAINER - SECTION
N.T.S



RIGHT VIEW
N.T.S



Conclusion



Static UPS System

- Battery energy storage chemistries.
- Transformer-less 3-level IGBT market preferred.
- Online VFI emerged victorious over Eco mode
- Lack of silicon carbide cost / benefit.
- Participation in energy arbitrage to help offset CAPEX expenditure.

Dynamic UPS System

- Alternative lower carbon fuel source for engine.
- Interim period - expanded use of modern engine after-treatment systems.
- Dynamic UPS Debate: DRUPS/Engine coupled vs electrically coupled.
- New flex power applications – DRUPS integrated with BESS

Integrated systems provided as a solution will continue to rise



Thank you for your time..